

Date: Tuesday, 19/08/2008 4:03:59 PM
User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PIN PIN ASSEMBLY
Job Number	: 41429		
Estimate Number	: 11492		
P.O. Number	:	Part Number	: D2444
This Issue	: 19/08/2008 S.O. No. :	Drawing Number	: D2444 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: B
Previous Run	: 38895	Material	:
Written By	:	Due Date	: 08/09/2008 Qty: 30 Um: Each
Checked & Approved By	: <u>NO 08.8.19</u>		
Comment	: Est: C 03.04.04 Reformat; Incorporated D2690-X KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	D26906	Lanyard Assembly
-----	--------	------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 30.0000 Each(s)
Lanyard

Qty	Part Number	Description	Batch
1	D2690-6Lanyard		B37761

08/08/28

2.0	BLRS002	Pip Pin
-----	---------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 30.0000 Each(s)
Pip Pin

Qty	Part Number	Description	Batch
1	BLRS-002	Pip Pin	M1107179

(1K)

M1109032 (194)

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1
Assemble D2444 as per Dwg D2444
Identify as D2444

08/08/28

(30x)

4.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

02/08/09 (30)

(P12)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------




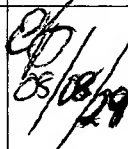





Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: ST33

08/28 (30)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D2444 PAR #: N/A Fault Category: Prod / Eng / PSS / Ind / Skill NCR: Yes No DQA: D Date: 08/08/29
D350 - 616-011013 QA: N/C Closed: D Date: 08/08/29

NCR: <u>41429</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
8/8/28	#4	During ACS inspection on D2690-L Landed was found to be be Damaged. Cable is starting to		SCAP and Destroy and Replace D2690-L	 08/08/29	 08/08/29	 08/08/29	 08/08/28
		De spun spun spun R.C.: improper installation; unstrung while putting into the collar		B# <u>37761</u>			 08/08/29	

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:03:59 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PIN PIN ASSEMBLY

Job Number: 41429

Part Number: D2444

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/02 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-08-29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

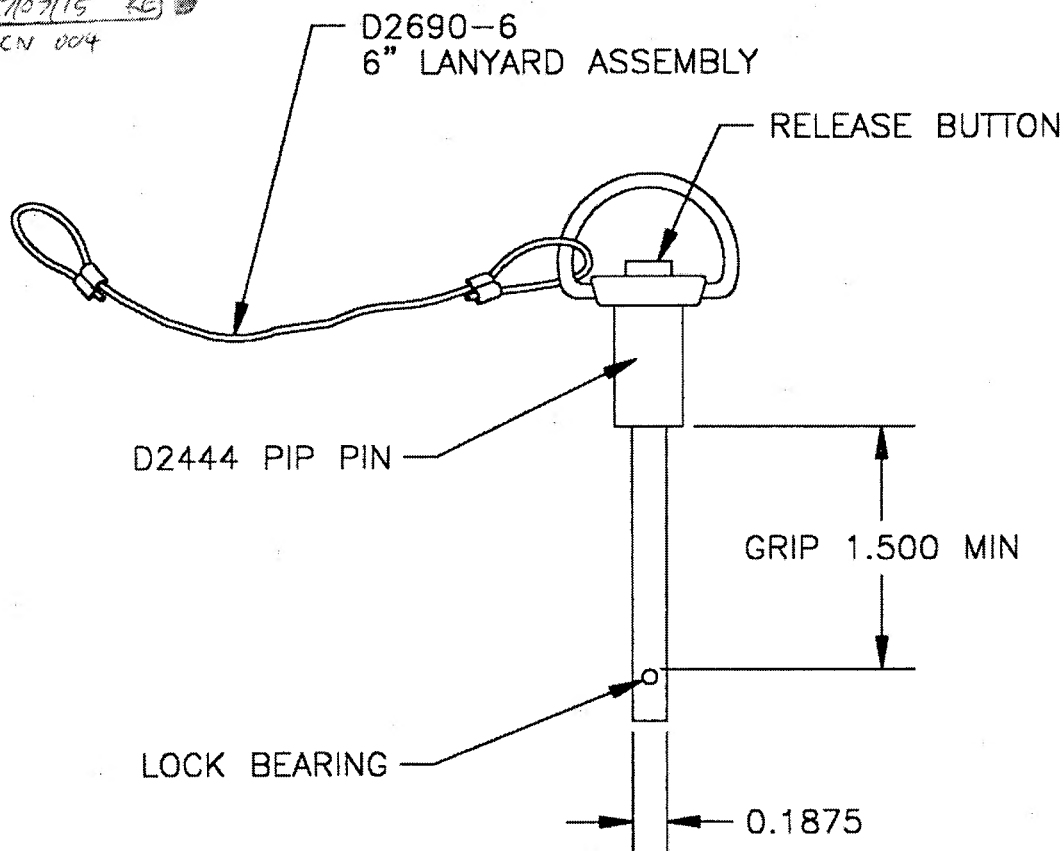
NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO. D2444	REV. B SHEET 1 OF 1
DATE 97.07.15		TITLE PIP PIN	SCALE 1:1
A	95.08.31	NEW ISSUE	
B	97.07.15	ADD LANYARD PART NUMBER	

SPECIFICATION CONTROL DRAWING

RELEASED
07/07/15 KE
ECN 004



LIST OF POSSIBLE PIP PIN SUPPLIERS AND PART NUMBERS

AVIBANK	BLC3RC15S RING HANDLE
AVIBANK	BLC3B15S BUTTON HANDLE
AVIBANK	BLC3TA15S 'T' HANDLE
AVIBANK	BLC3LA15S 'L' HANDLE

Copyright 1995 by DART AEROSPACE LTD

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 41429